

Serial No. 10/084,381

Amendment After Final dated December 9, 2004

In Reply to Office Action dated September 9, 2004

Amendment to the Specification:

Please delete the paragraph beginning on page 5, line 14, that starts with "Of course it is important that..." and insert the following amended paragraph:

Of course, it is important that the embossing matrix made of silicone rubber be pulled off the surface of the auxiliary roller after vulcanization. For this reason, silicone rubber is less suitable than plastic in the region of the circumferential surface of the auxiliary roller because separating agents means can damage the fine structure of the embossing surface.